

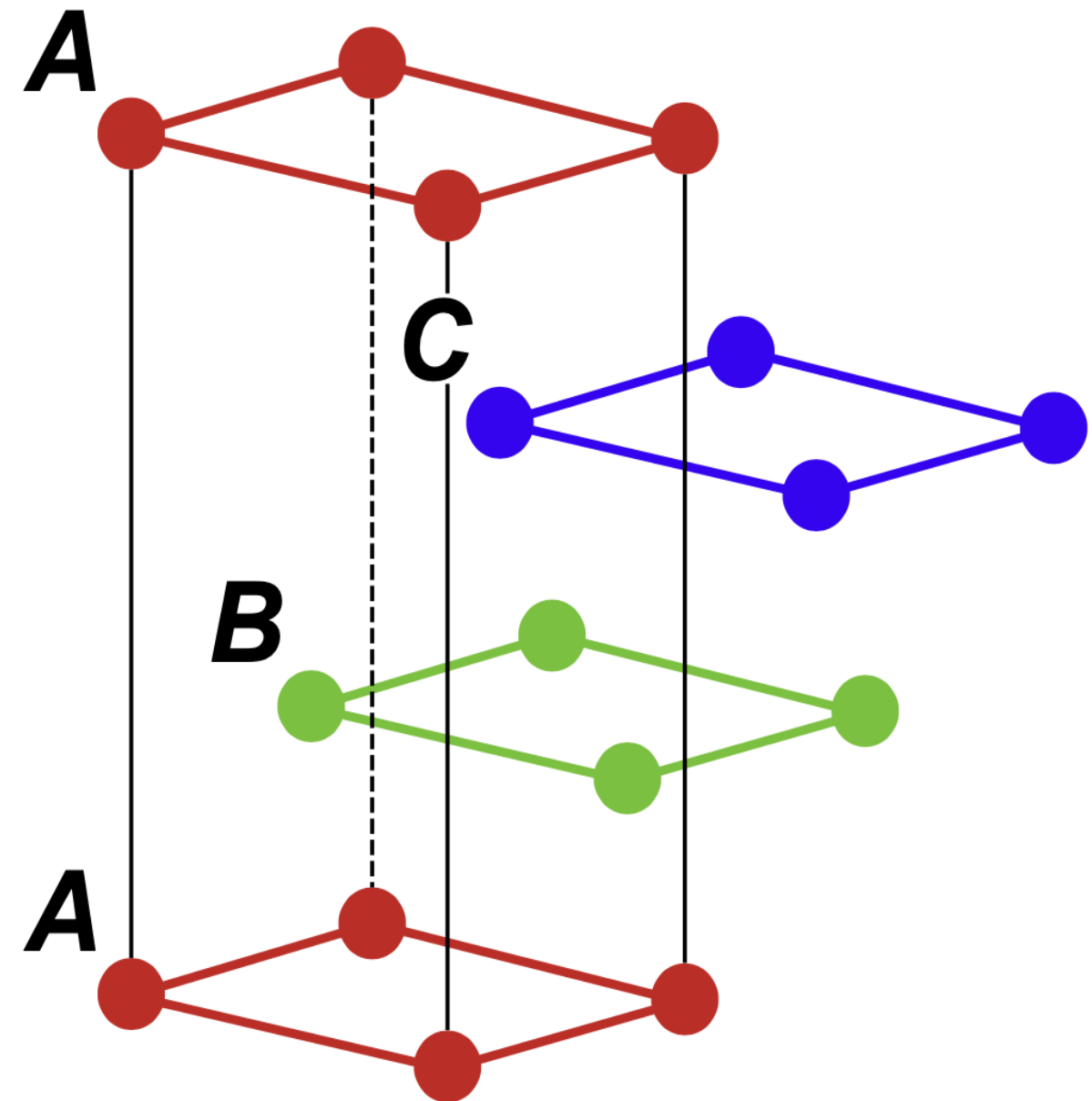
Predicting Stacking Fault Energy in High Entropy Alloys: A Machine Learning Approach

Exploring the potential of machine learning to predict stacking fault energy (SFE) in high-entropy alloys (HEAs). This presentation will examine the relationship between SFE, twinning-induced plasticity (TWIP), and the unique properties of HEAs.

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HEAs: A New Breed of Materials

Compositional

More than 5 principal elements

Configurational

Entropy greater than $1.5R$

High Entropy Effect

Stabilizes simple solid solution phases

Cocktail Effect

Unique combination of properties

Stacking Fault Energy: A Key Parameter

1

Intrinsic Stacking Fault

One layer displaced within the crystal structure

2

Extrinsic Stacking Fault

Two layers displaced within the crystal structure

3

SFE and Mechanical Properties

Low SFE favors twinning, high SFE favors slip

Twinning-Induced Plasticity (TWIP)

1

Mechanical Twinning

Formation of new crystallographic orientations

2

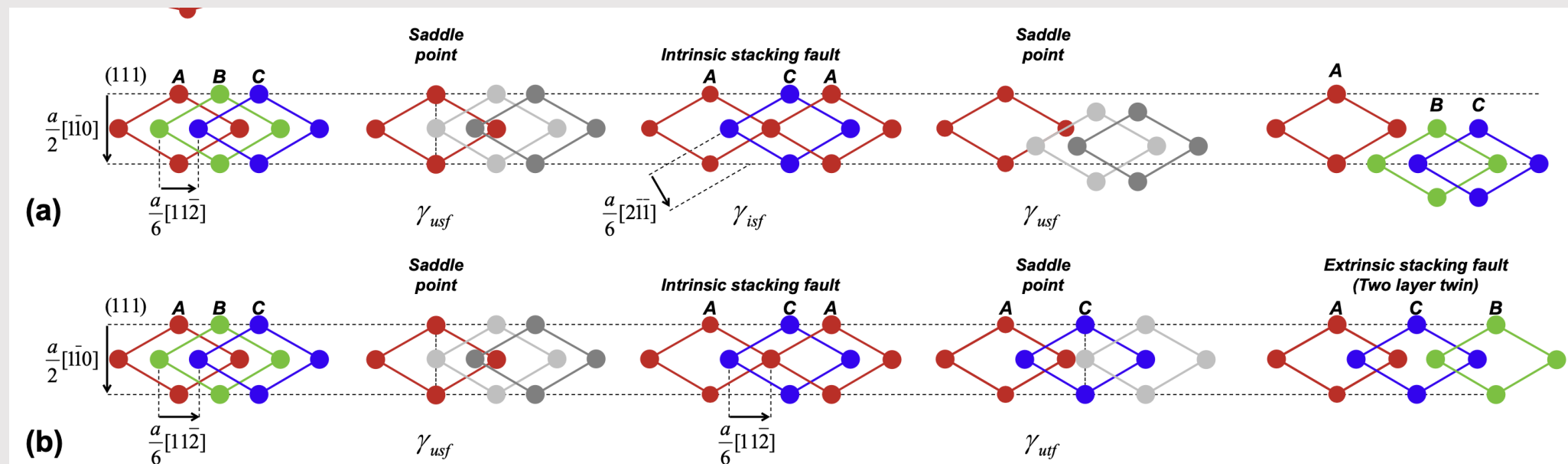
Coherency Loss

Interface between twin and parent crystal

3

Alloying Element Effect

Impact on twinning mechanism activation



Twinning-Induced Plasticity (TWIP)

1

Mechanical Twinning

Formation of new crystallographic orientations

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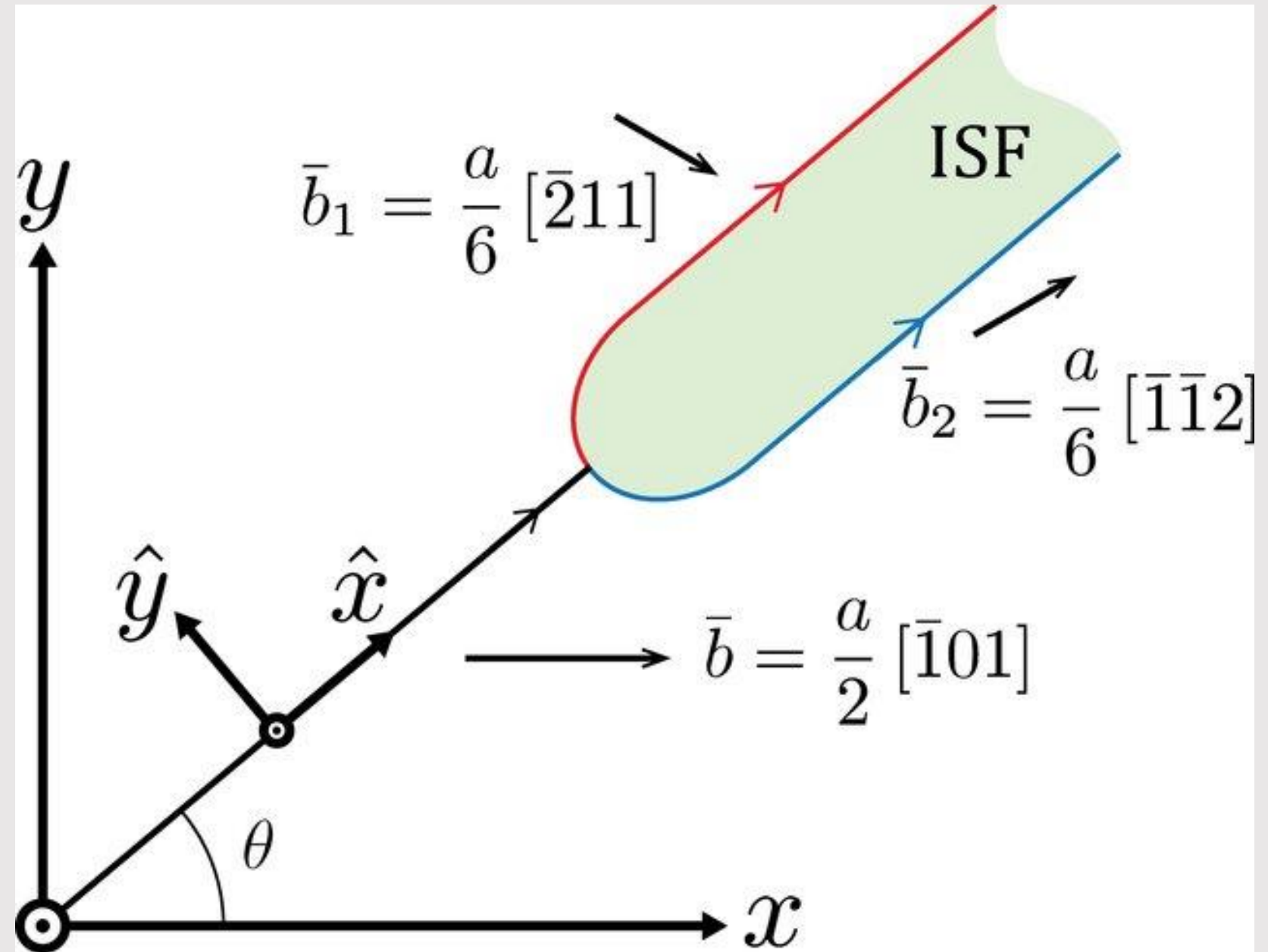
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Predicting SFE in HEAs: The Need for Machine Learning

Complexity of HEAs

Many elements, wide range of compositions

Experimental Limitations

Time-consuming and expensive

ML for Prediction

Fast and efficient, can handle large datasets

Machine Learning Approach: Data and Model

Dataset Construction

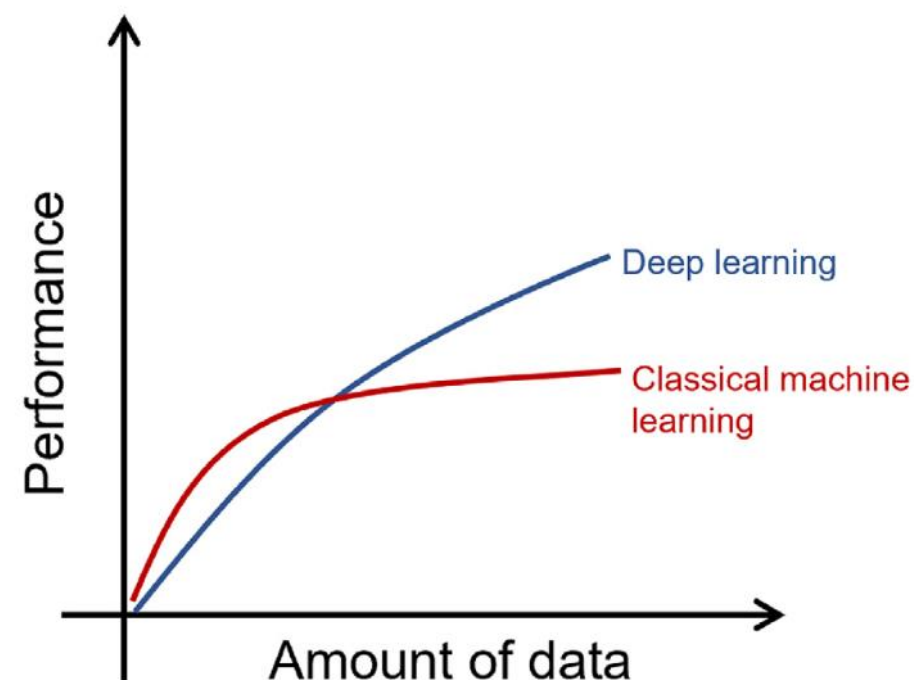
Experimental data, DFT calculations, databases

Classification Model

Prediction of SFE ranges through location

Regression Model

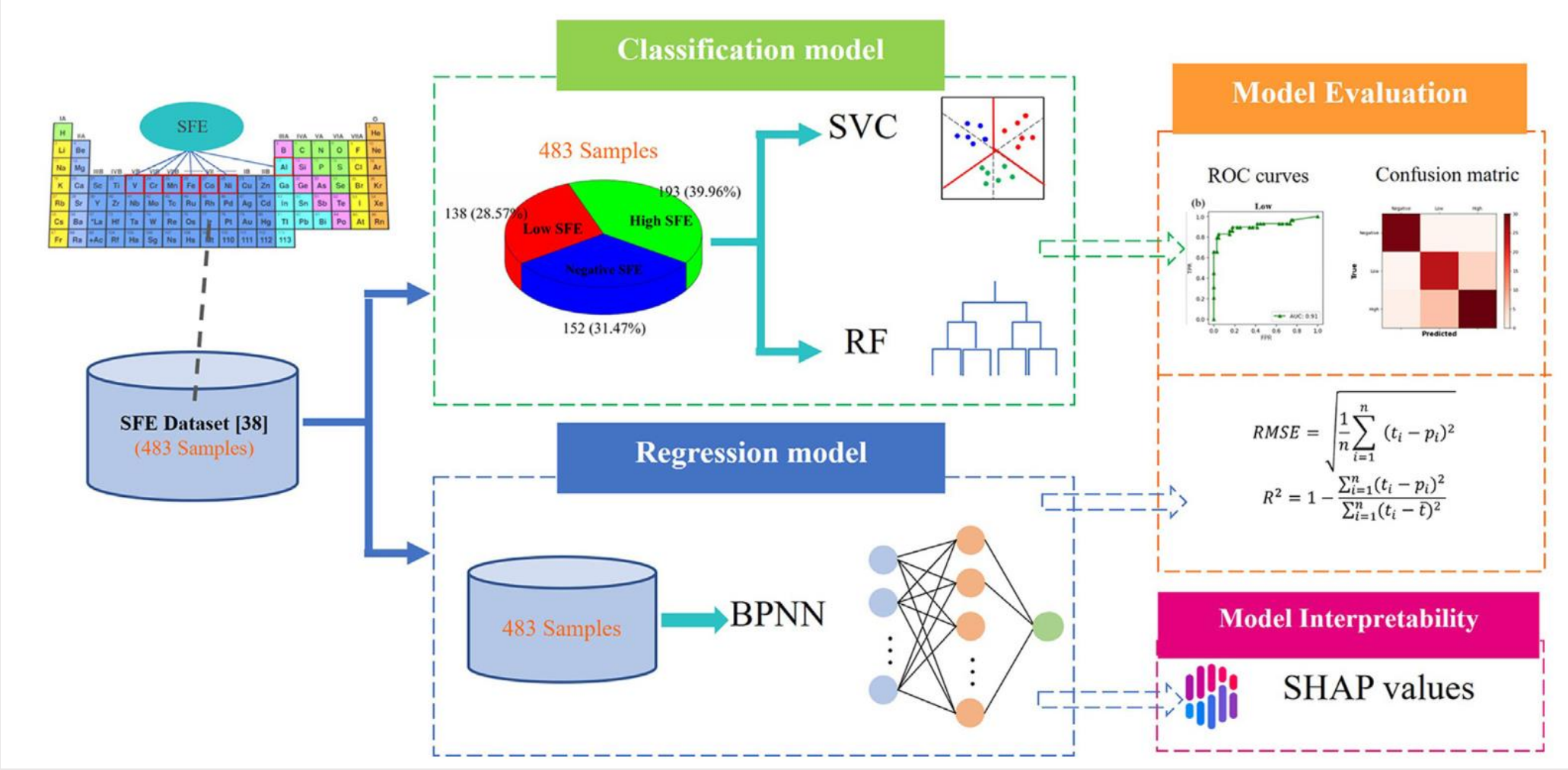
Predict the numerical value range of SFE



$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (t_i - p_i)^2}$$

$$R^2 = 1 - \frac{\sum_{i=1}^n (t_i - p_i)^2}{\sum_{i=1}^n (t_i - \bar{t})^2}$$

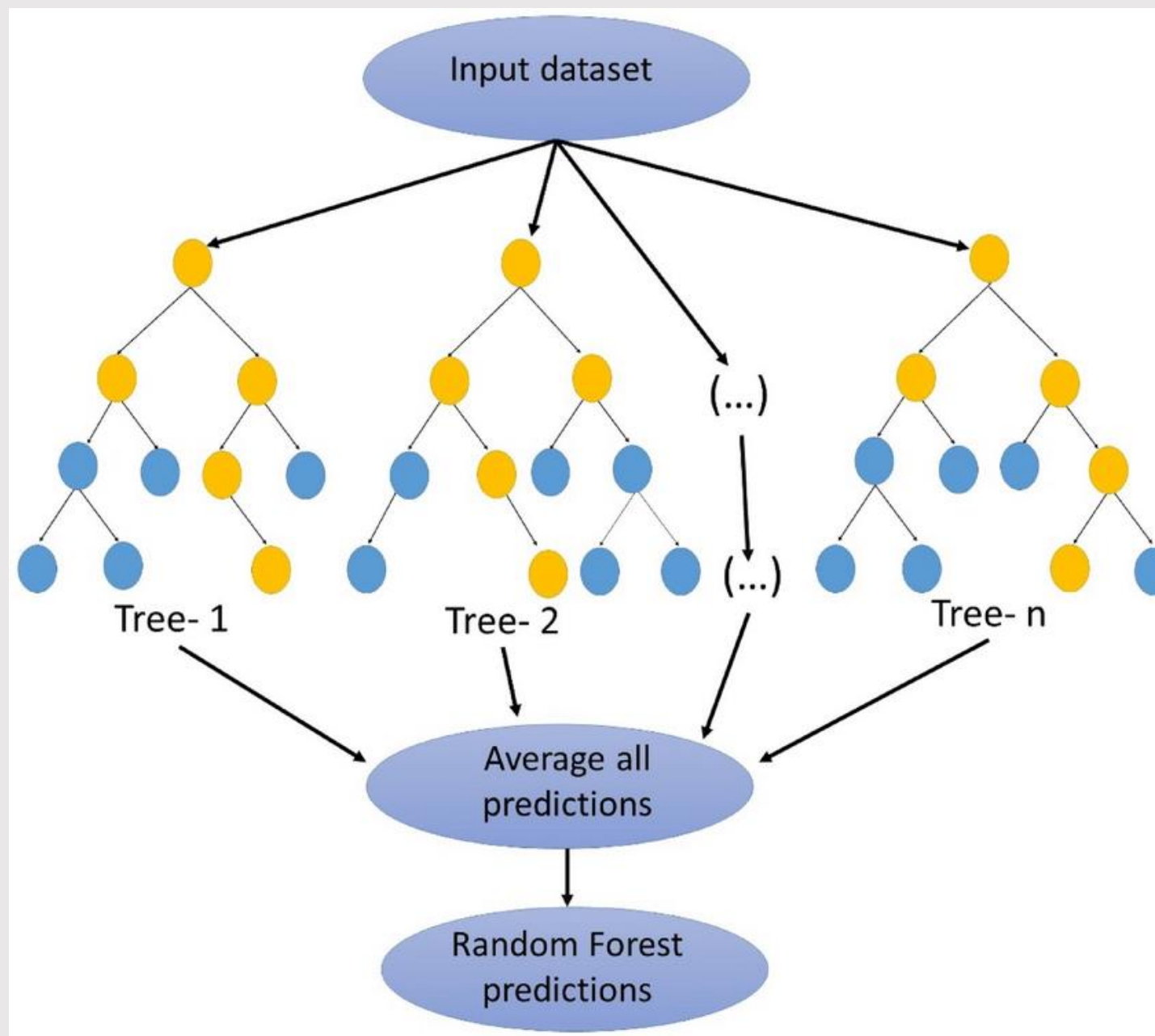
Machine Learning Approach: Data and Model



Machine Learning Approach: Data and Model

Classification Model

Prediction of SFE ranges through location

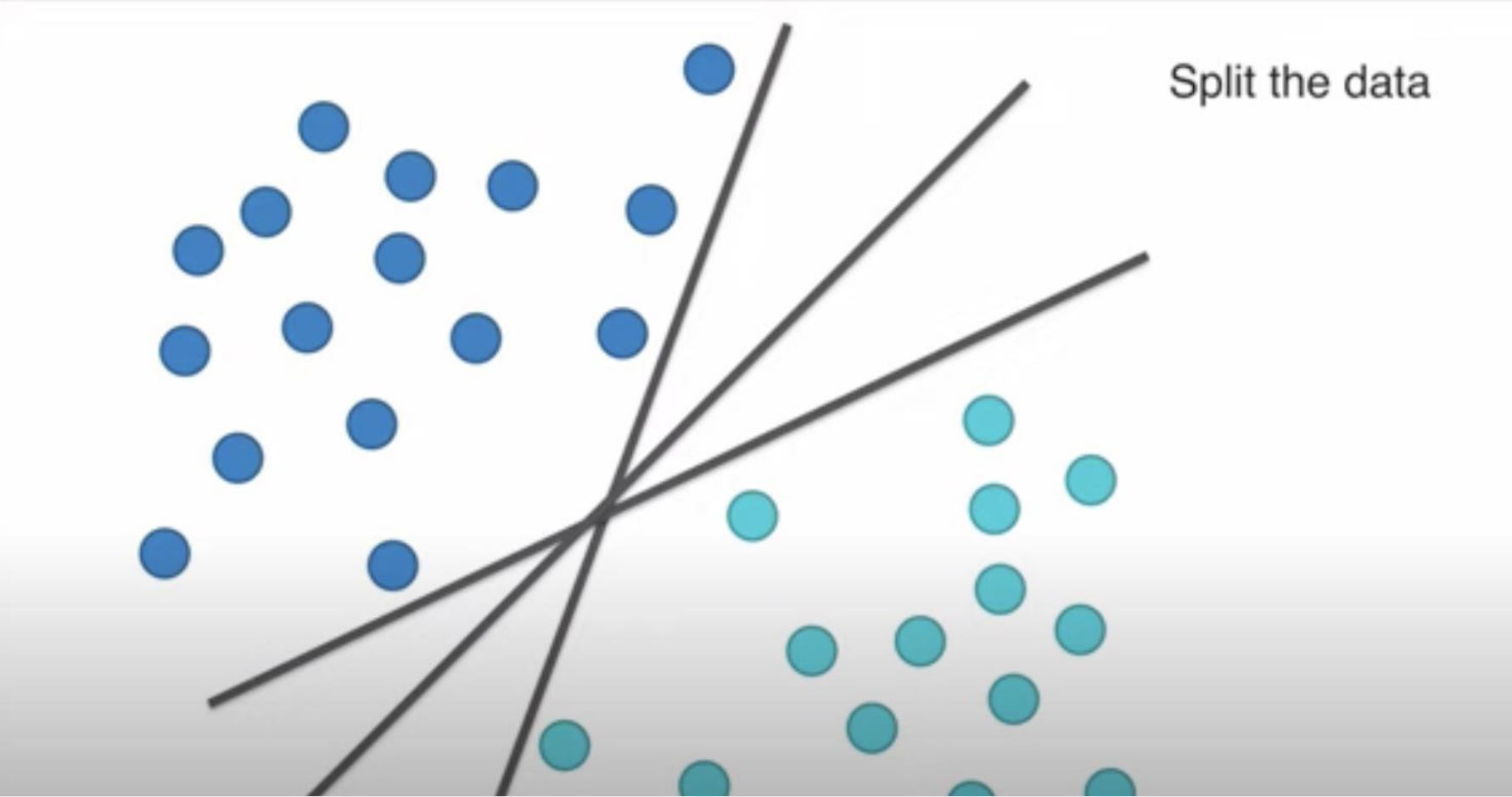


Sahour, Hossein & Gholami, Vahid & Torkman, Javad & Vazifedan, Mehdi & Saedi, Sirwe. (2021). Random forest and extreme gradient boosting algorithms for streamflow modeling using vessel features and tree-rings. Environmental Earth Sciences. 80. 10.1007/s12665-021-10054-5.

Machine Learning Approach: Data and Model

Classification Model

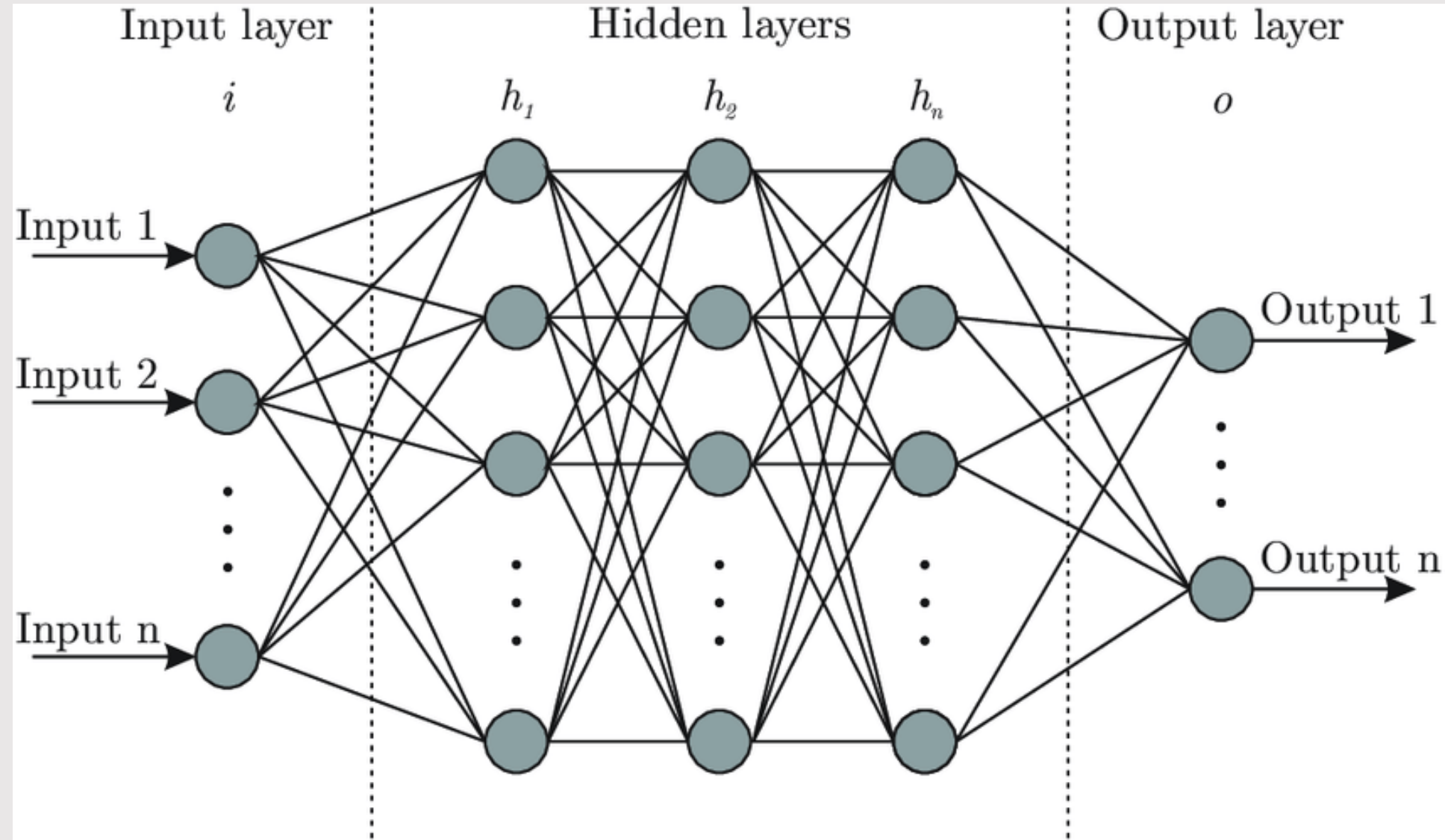
Prediction of SFE ranges through location



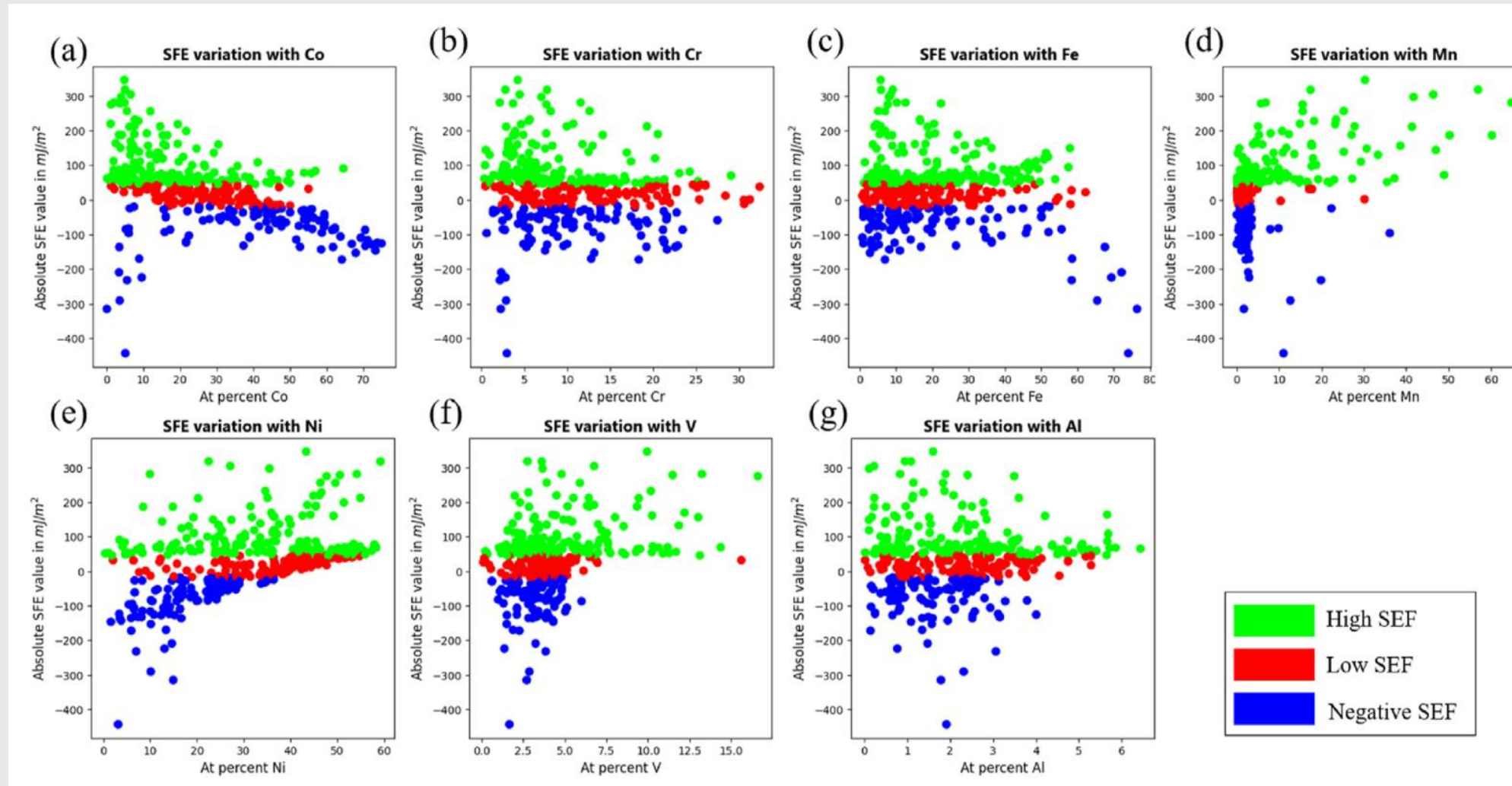
Machine Learning Approach: Data and Model

Regression Model

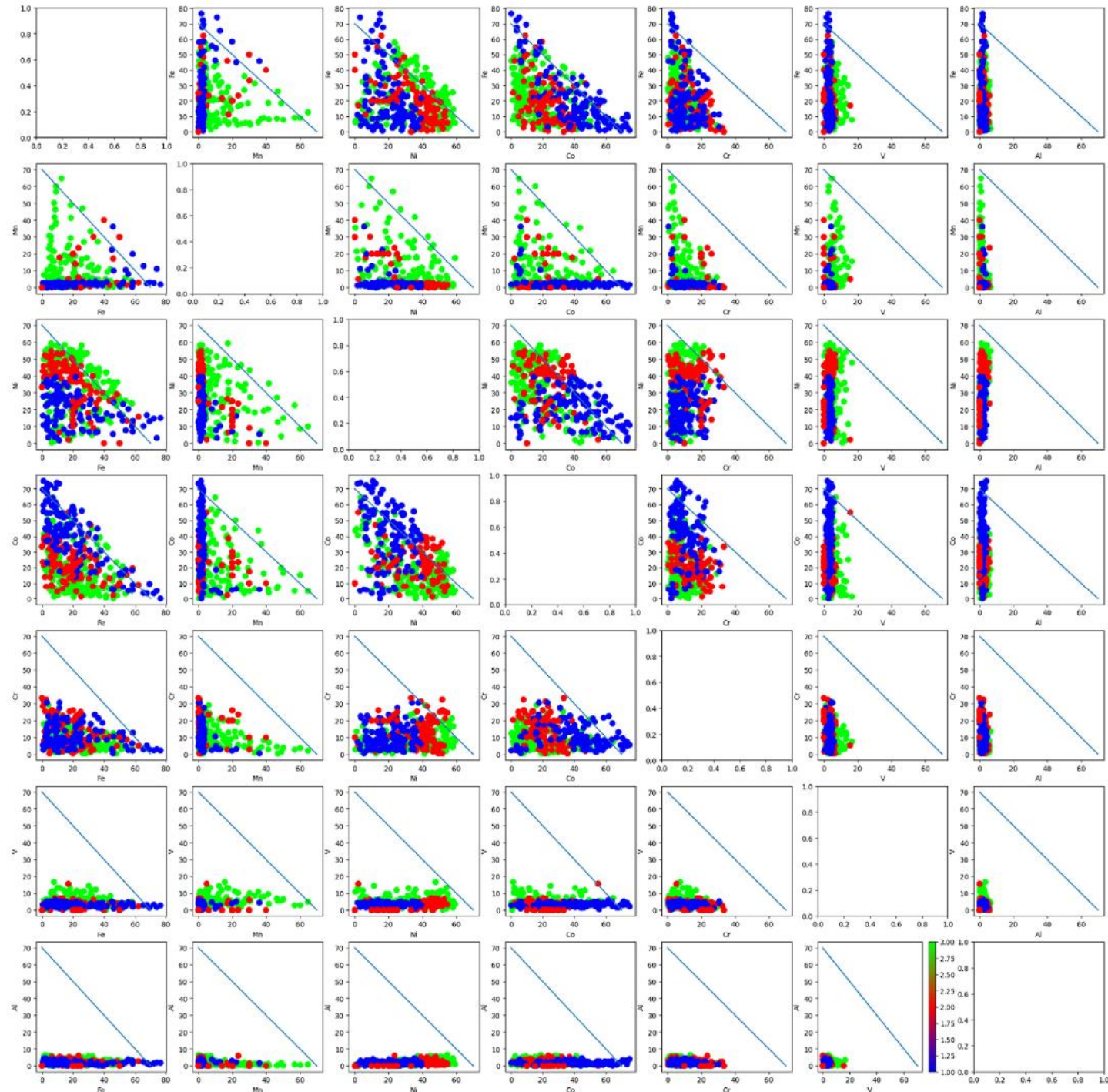
Predict the numerical value range of SFE



Data visualization



Zhang, X., et al., Predicting the stacking fault energy in FCC high-entropy alloys based on data-driven machine learning. *Journal of Materials Research and Technology*, 2023. 26: p. 4813-4824



Scater diagram of bi-element system

Zhang, X., et al., Predicting the stacking fault energy in FCC high-entropy alloys based on data-driven machine learning. Journal of Materials Research and Technology, 2023. 26: p. 4813-4824

Model Evaluation and Validation



Accuracy

How well the model predicts the outcome



Precision

How reliable the model's predictions are



Recall

How well the model identifies all relevant cases

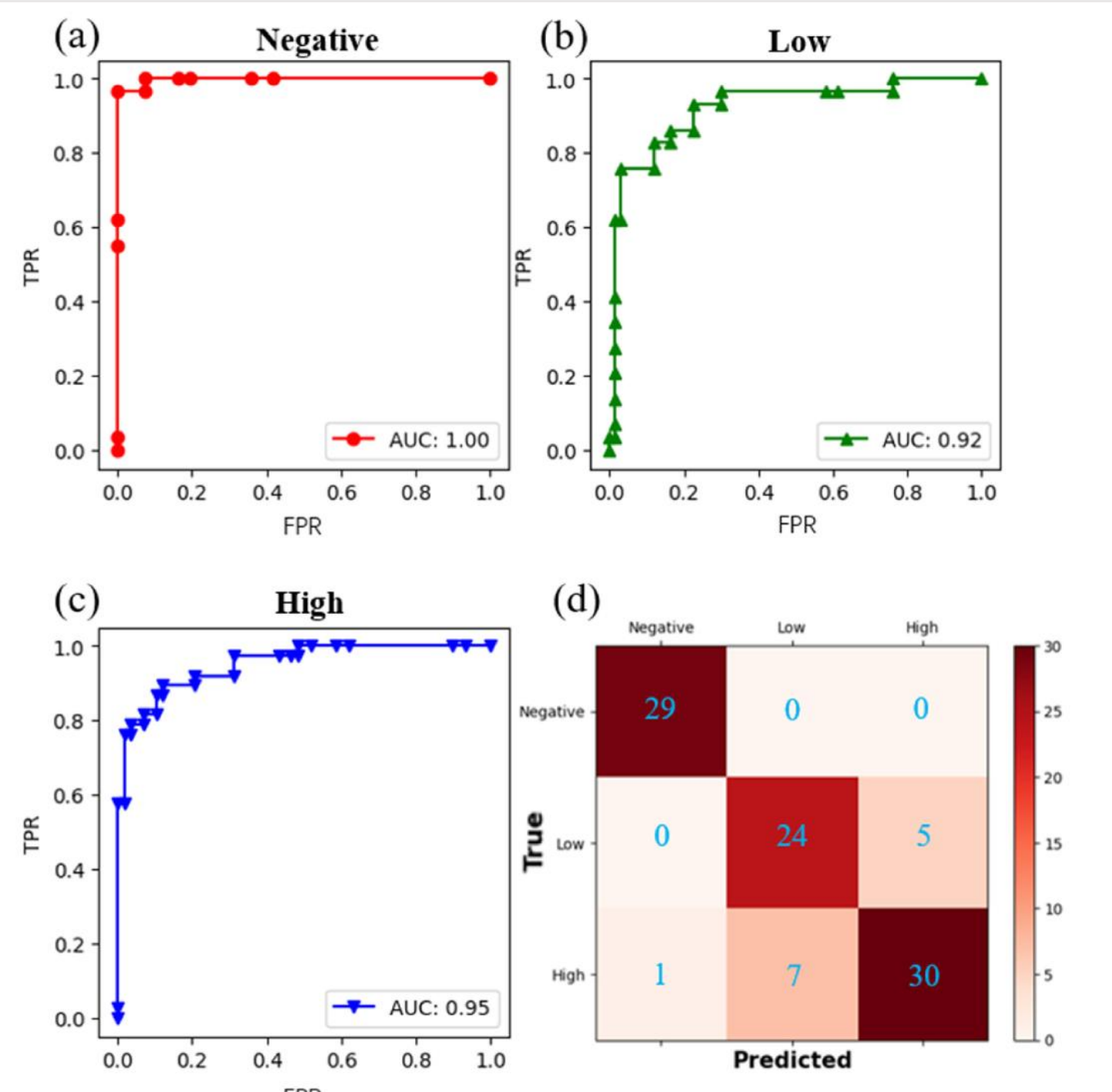
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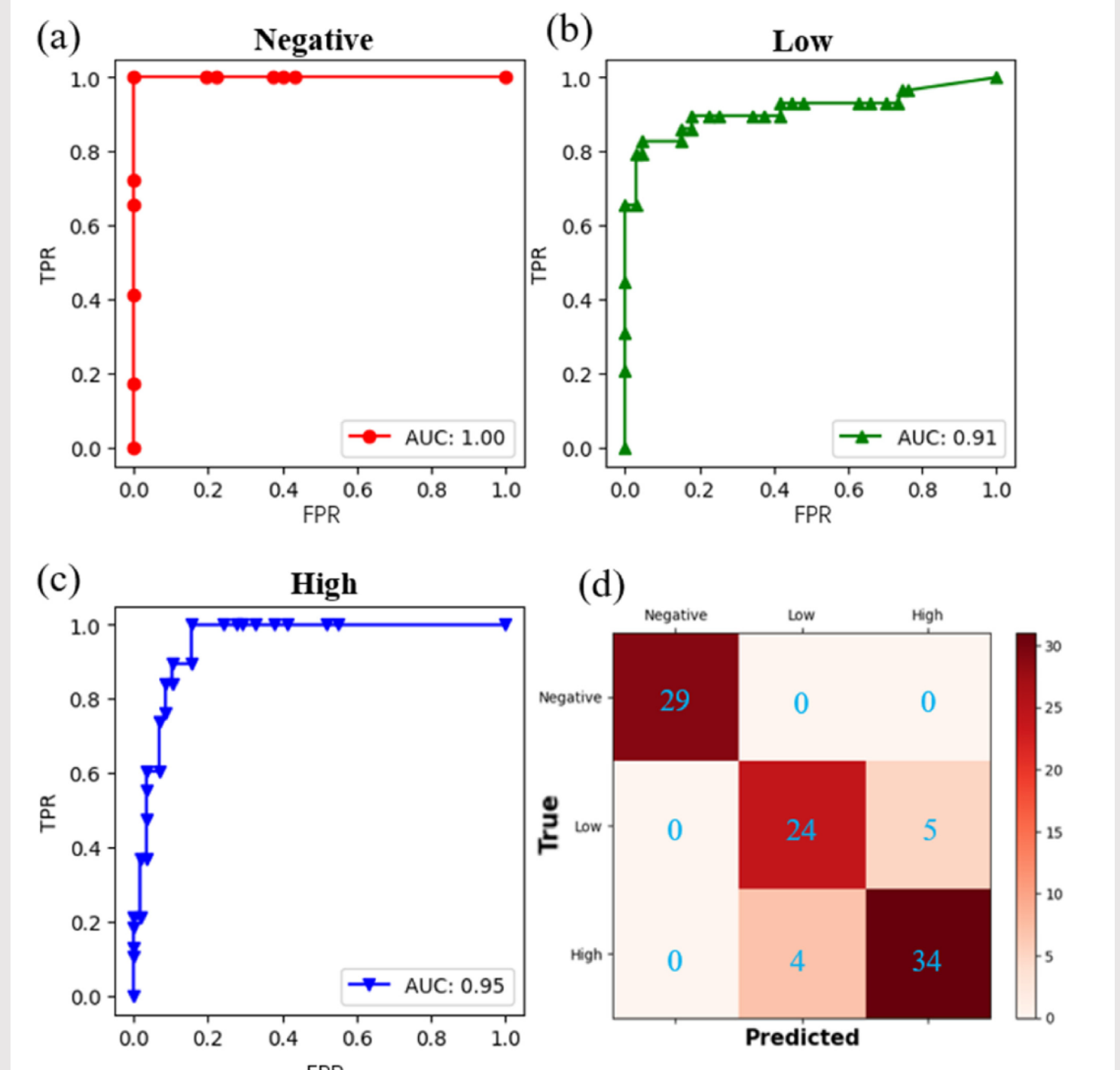
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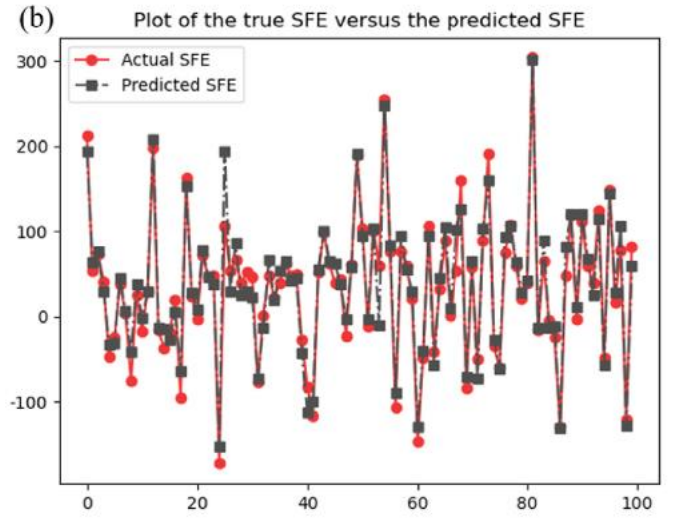
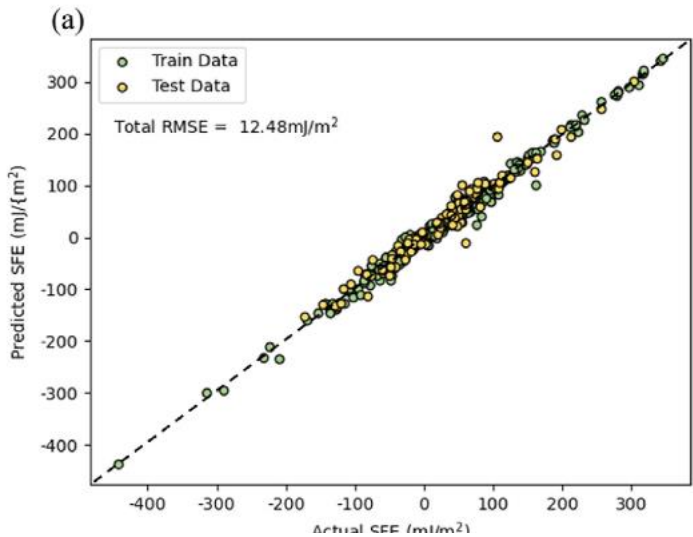
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Model Evaluation and Validation



Precision

How reliable the model's predictions are



$$\varphi_i(v) = \sum_{S \subseteq N \setminus \{i\}} \frac{|S|!(|N| - |S| - 1)!}{|N|!} (v(S \cup \{i\}) - v(S))$$

$$g(x') = \varphi_0 + \sum_{i=1}^n \varphi_i$$

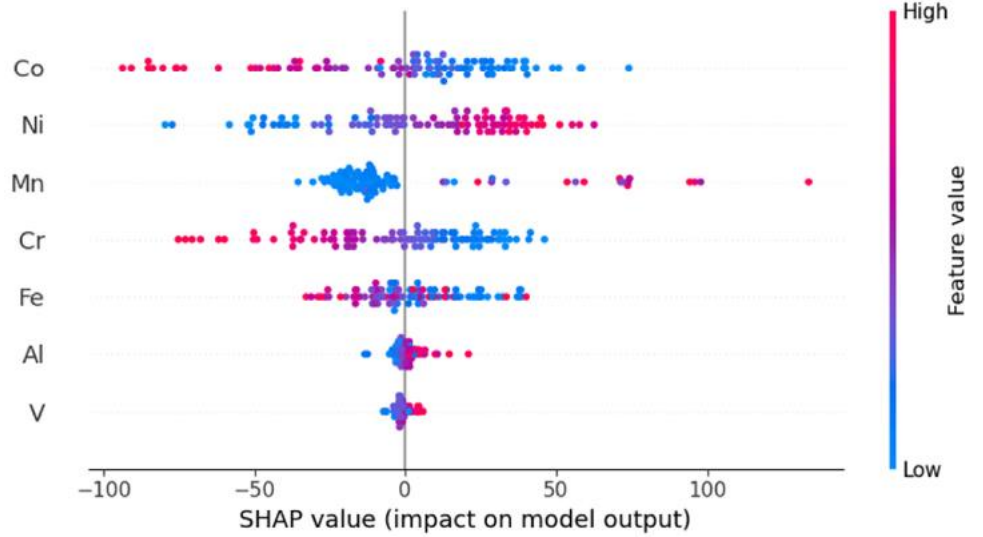


Fig. 8 – The summary plots of the SHAP values for each feature in each sample.

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Future Directions and Implications

